NEXT UP, HYDROGEN

- Nuclear energy is the largest carbon-free energy source in the United States.^{[1],[2]}
- Nuclear energy production methods are more reliable than renewable sources, allowing nuclear energy to supplement green energy.^[1]
- At times of low energy demand, unutilized thermal energy and power can be used to produce hydrogen.^{[3],[4]}
- Hydrogen in its molecular form, H₂ has a great capacity for energy-storage and industrial applications.^[5]
- Hydrogen fuel is currently produced as a byproduct of natural gas production or other processes that involve carbon.^[5]
- Hydrogen fuel production via nuclear power is considered a carbon-free process.^{[5],[9]}
- One way of producing hydrogen is through the Westinghouse Sulfur Cycle. This cycle uses an electrolysis cell combined with a sulfuric acid degradation reactor to break water down into hydrogen and oxygen.



Overview of Hydrogen Production Plant in Relation to Nuclear Reactor and Power Generation.^[8]



Chemical, Biological, and Environmental Engineering

PNK HYDROGEN ENERGY

Nuclear Hydrogen Formation Utilizing Thermochemical Hybridized Steam Electrolysis

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Process Flow Diagram (PFD) of Westinghouse Model-Based Hydrogen Production Plant.

TAKEAWAY RESULTS

Daily production output of 170 metric tons of H_2 , with operation ramp-up in the hours of 12am – 6am. • Original design incorporates one bayonet reactor and one proton-exchange membrane (PEM) fuel cell. For thermal decompositions above 1200 K, a nuclear reactor temperature above said temperature is necessary^[9]. For this process, the GT-MHR (Gas Turbine – Modular Helium Cooled Reactor) conceptual

nuclear reactor is considered.^[8]

• Final cost of produced hydrogen in the range of \$1.64/kg^[5] to \$3.85/kg^[9].

Hydrogen production plant will be located near areas like Philadelphia, by the Delaware River, and northern Illinois, near the Illinois and Mississippi Rivers.

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Block Diagram Process Flowsheet with Chemical Species.

Reaction Kinetics ^[7]

 $H_2SO_4 (aq) \rightarrow H_2O (g) + SO_2 (g) + 1/2 O_2 (g) (1)$ $SO_2(aq) + 2 H_2O(l) \rightarrow H_2SO_4(aq) + H_2(g)$ (2)

Future Work

• Improve thermodynamic efficiency by reducing heat losses in system.

Continue to develop and evaluate alternative electrolysis technologies.

Evaluate material lifetime and degradation using process condition variation.

• Investigate long-term global economic impacts of development of this technology.

Consider methods to utilize additional green sources of energy in operations.

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