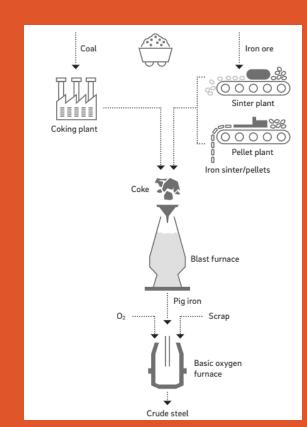
## INTRODUCTION





- Traditional steel production accounts for approximately 9 percent of global carbon dioxide emissions
- Steelmaking industry is still difficult to decarbonize and scale up



- Hertha Metals, INC. is pioneering a technology that produces steel with 95% less CO2 emissions compared to today's primary steelmaking processes
- This is done by reducing and smelting iron ore with green hydrogen and green electricity, through a process based on the fundamentals of hydrogen plasma smelting reduction

## BACKGROUND

- The goal of this project is to determine refractory materials to be used in Hertha's hydrogen-electric steel making furnace
- Basing our findings on refractory materials used in electric arc furnaces



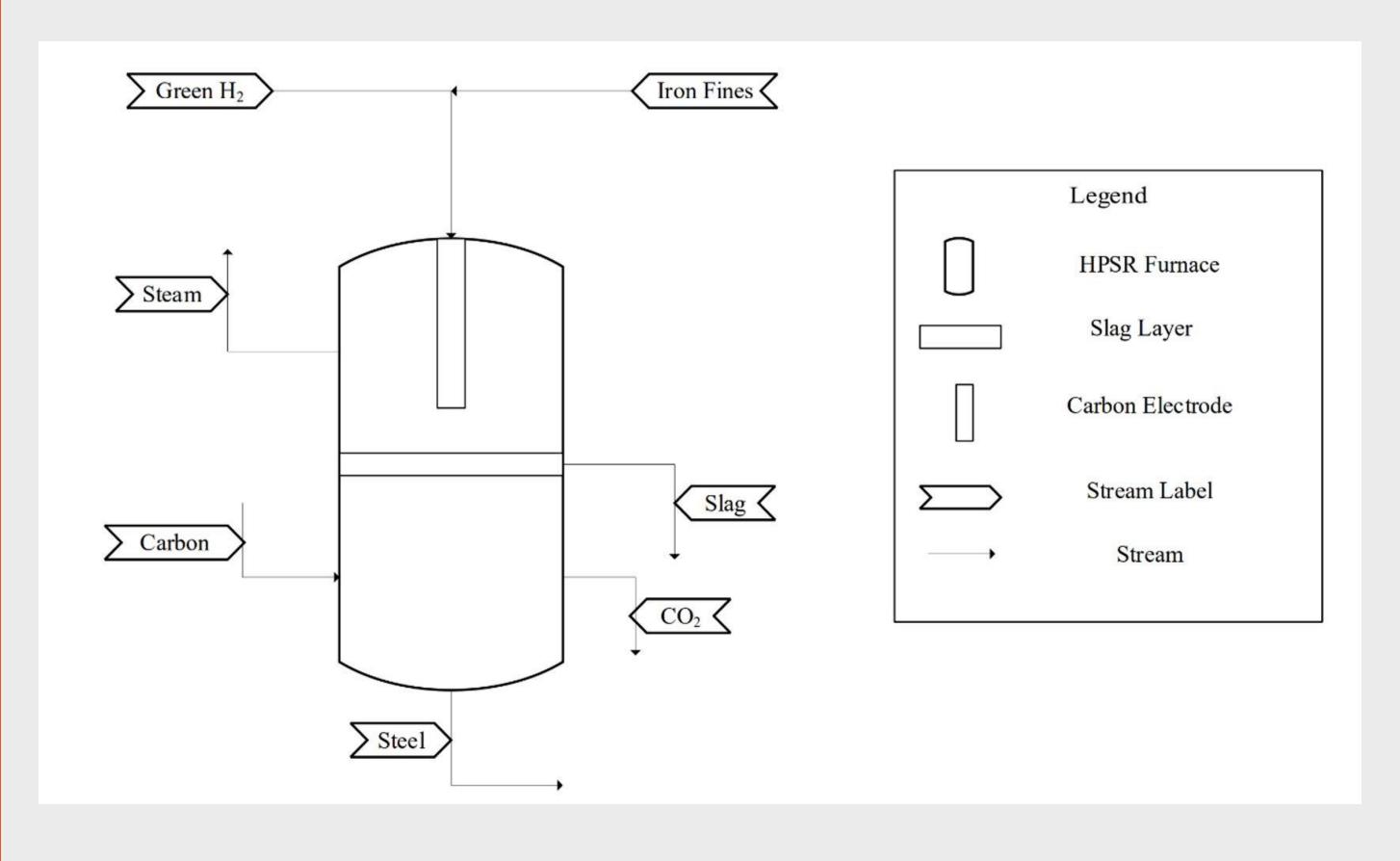


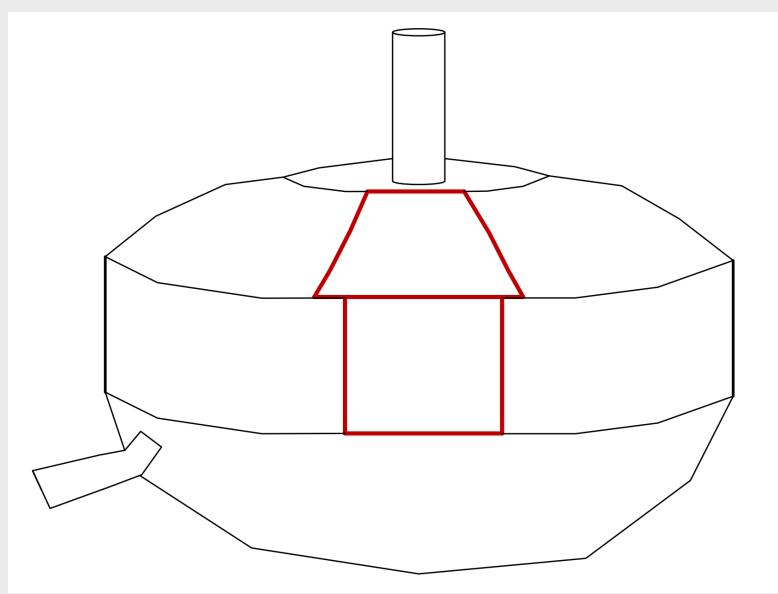


# HYDROGEN PLASMA STEEL PRODUCTION

Refractory Materials Evaluation

Kendra Hunt, Hayden Skelton, Cindy Wong Laureen Meroueh, Nick AuYeung





# FINDINGS

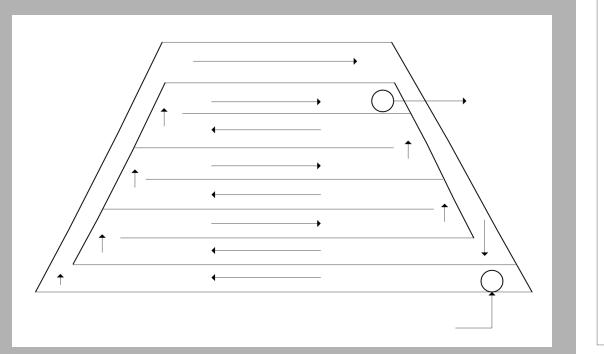
Refractory Materials – strong and heat resistant

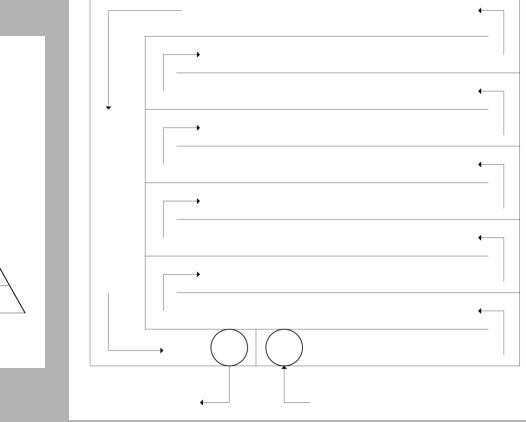
Bricks				Concretes	
High alumina	Magnesia	Magnesia Carbon	Magnesia Chrome	Concrete	Concrete + Slag aggregate
<ul> <li>Thermal shock resistant</li> <li>Abundant resource</li> <li>No issue with carbon oxidation</li> </ul>	<ul> <li>Slag resistant</li> <li>Good conductivity</li> <li>No issue with carbon oxidation</li> </ul>	<ul> <li>Better slag resistance</li> <li>Corrosion tolerance</li> <li>Higher conductivity</li> </ul>	<ul> <li>Better slag resistance</li> <li>Corrosion tolerance</li> <li>No issue with carbon oxidation</li> </ul>	<ul><li>Abundant</li><li>Insulation</li><li>Stability</li></ul>	<ul><li>Cost effective</li><li>Insulation</li><li>Stability</li></ul>

## FINDINGS

#### Water Cooling Panels

- Tubular cooling water panels are commonly used in EAFs. The panels are used on both the sides and roof of the furnace
- The flow rate of each individual panel can be controlled. This helps to conserve energy
- The use of cooling water panels allows for the furnace to have fewer refractory material layers





#### Effects of Slag

- Slag is formed in the furnace with byproducts. A layer of slag will build up in the furnace on top of the molten iron, as well as on the side walls. This layer of slag acts as insulation for the furnace and allows for higher temperatures
- The slag formed is very acidic and can cause degradation of the refractory material layers

## FUTURE WORK?

- Look into hydrogen gas effects on refractory materials
- Cross-sectional diagram to incorporate cooling panels

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